



DEUTSCH  
INDUSTRIAL

HOW TO USE

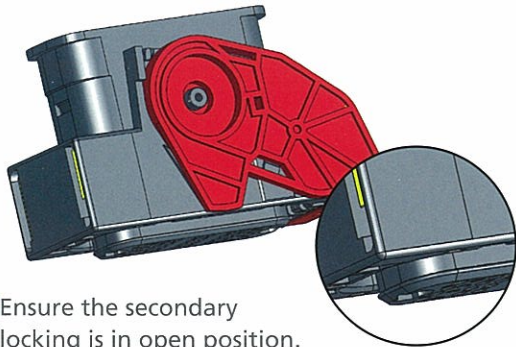


*Strike Connector*

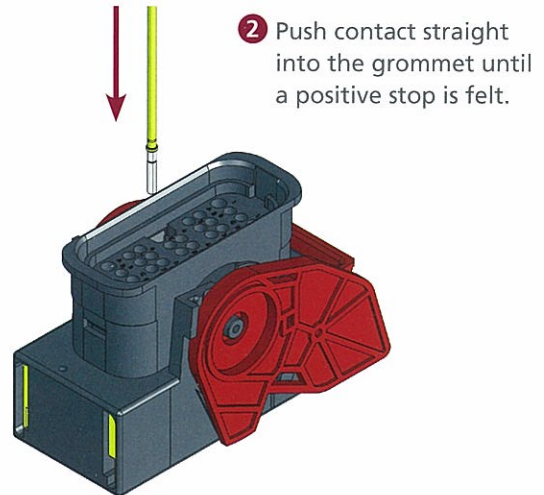
Plug module 32A

# HOW TO ASSEMBLE THE PLUG MODULE 32A

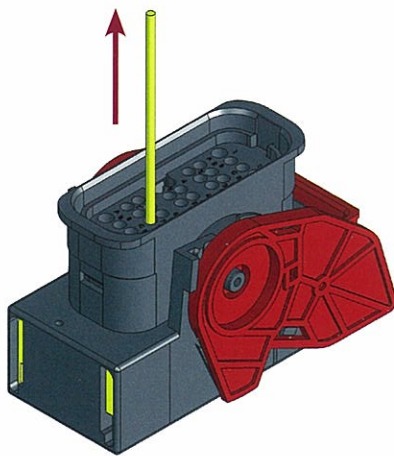
## A. ASSEMBLY



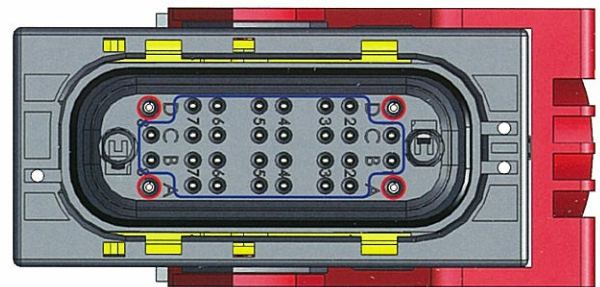
- 1 Ensure the secondary locking is in open position.



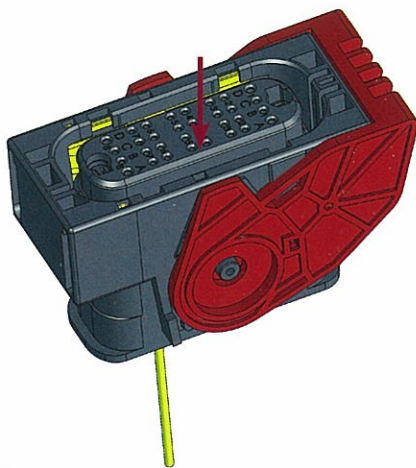
- 2 Push contact straight into the grommet until a positive stop is felt.



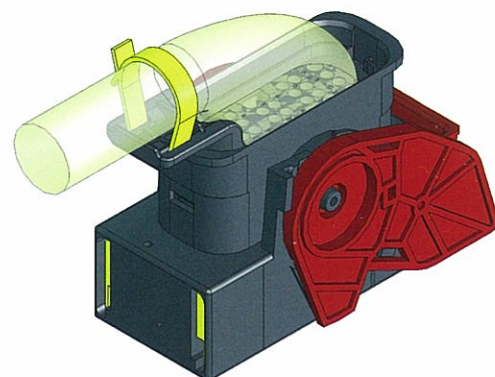
- 3 A slight tug will confirm that it is properly locked in place.



- 4 ○ 4 x Socket contacts # 16  
○ 28 x Socket contacts # 20



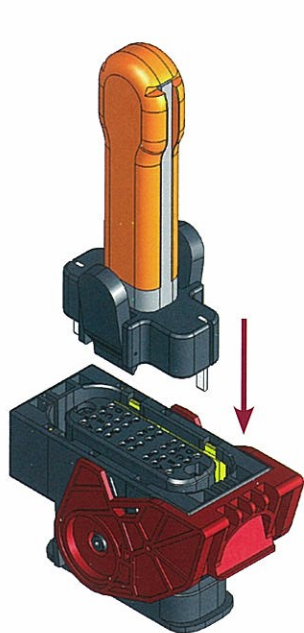
- 5 Push to close the secondary locking when all contacts are in place.  
Attention: Push force < 40N  
If higher not all contacts are in place.



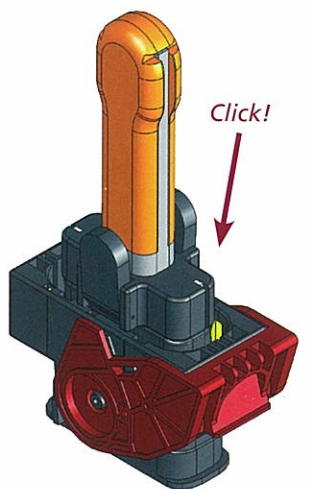
Positioning of tie wrap 5mm for cable attachment option 002 and 003.

# HOW TO DISASSEMBLE THE PLUG MODULE 32A

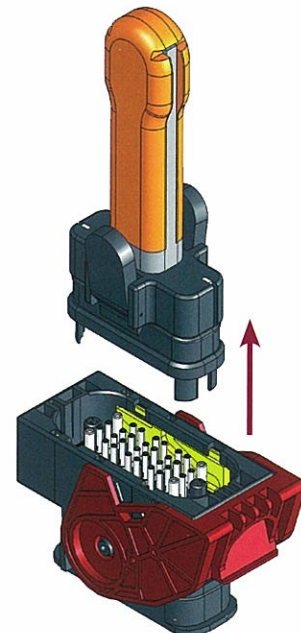
## B. REMOVE SECONDARY LOCKING IN SERIAL PRODUCTION



- 1 Insert blades of tool SRK RT 06 into cavities of the closing clip.

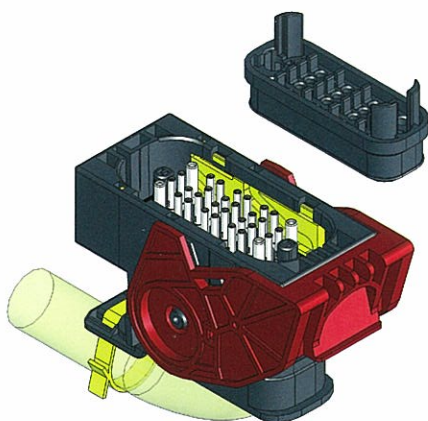


- 2 Ensure no gap is left in between tool SRK RT 06 and secondary locking.

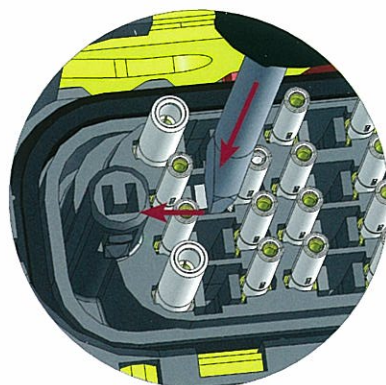


- 3 Pull out tool SRK RT 06 and release secondary locking from the tool by pressing the two clamps.

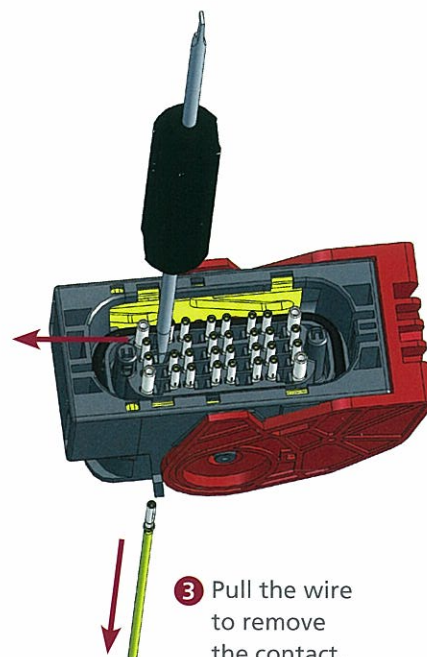
## C. CONTACT REMOVAL



- 1 Check if the secondary locking is totally removed.



- 2 Open contact retention clip using the backside of SRK RT 1 or any screwdriver size 0.

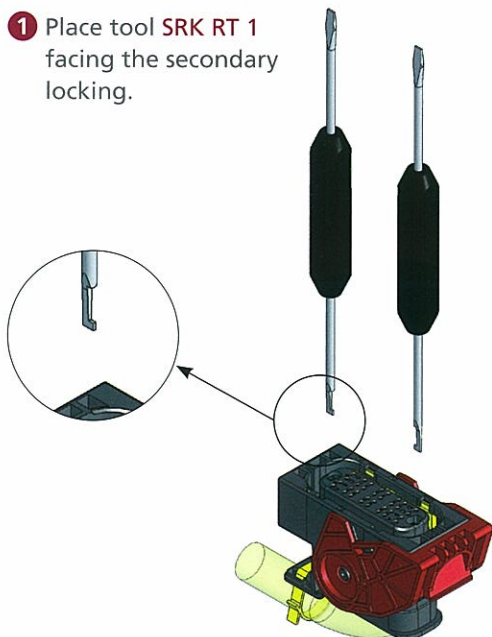


- 3 Pull the wire to remove the contact.

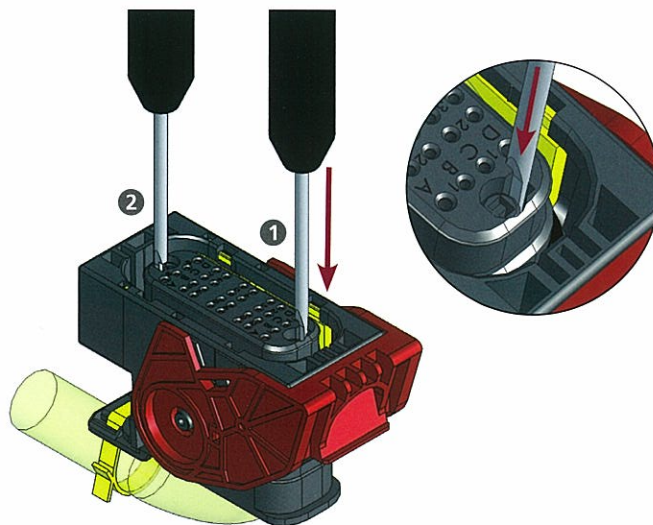
# HOW TO DISASSEMBLE THE PLUG MODULE 32A

## D. REMOVE SECONDARY LOCKING IN THE FIELD

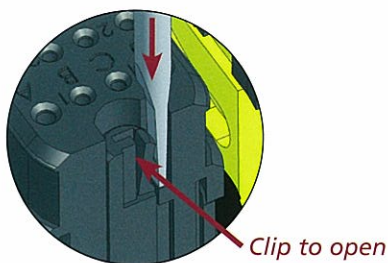
- 1 Place tool SRK RT 1 facing the secondary locking.



- 2 Push tool SRK RT 1 in the first slot of the secondary locking.



- 3 Push tool SRK RT 1 fully end.



- 4 Twist tool SRK RT 1 in the clockwise direction to open the clip.



- 5 Maintain the previous position and slide the hook toward inside.



- 6 Maintain the previous position and pull the secondary locking. Repeat the same operation on the other clip location (see picture 2).

